



NOTE:
DIMENSIONS IN [] ARE MILLIMETERS AND
FOR REF. ONLY

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES		THIS DRAWING IS THE PROPERTY OF		
TOLERANCES DECIMALS ANGULAR .X ± .1 [2.5] .XX ± .01 [0.25] .XXX ± .005 [0.13]		ARGONNE NATIONAL LABORATORY		
SURFACE ROUGHNESS 125 ✓ REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		ADVANCED PHOTON SOURCE M2-50 APS 4-ID FRONT END 3 RD FIXED MASK SMALLER PLATFORM GUSSET		
LOG NUMBER M2520003-01		DRAWN BY MUSCIA CHECKED BY J. CHANG DESIGNER SHU/MUSCIA RESPONSIBLE ENGINEER D. SHU		
DATE 3/23/98 DATE 3/24/98 DATE 3/23/98 DATE 3/25/98		CHIEF DESIGN ENGINEER D. SHU GP LEADER T.M. KUZAY PROJECT MGR. APPROVED/RELEASED		
MATERIAL 6061 ALUMINUM		SCALE HALF SIZE B DRAWING NUMBER M2-520003-01		
REVISIONS		SHEET 1 of 1		

1	.903 [22.94] WAS .587 [14.91]	M.J.M	J.C.	3/24/00
SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
DO NOT SCALE DRAWING				